

Input data

System of measurement		Metric
Input type		Gear motor
Input speed	[rpm]	1400
Output speed	[rpm]	1.79
Ratio (i=)		784
Frequency	[Hz]	50
Input options		IEC
Requested input power	[kW]	0.25
Service factor		0.8
Rated Power P1	[kW]	0.2

Output data

Gear unit	M RT/RT 40/70 B3 21 784 71 B14 AC 28 MT 0.25 kW 71 A4 B14 X3
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Type		RT/RT - Worm speed reducers
Input type		M
Size		40/70
Ratio (i=)		784
Gearbox ratio		28.00
Pre-stage ratio		28.00
Input flange		B14
Input speed	[rpm]	1400
Output speed	[rpm]	1.79
Rated output torque	[Nm]	508.06
Service Factor		0.8
Efficiency		0.38

Gear unit configuration

Output shaft		Hollow output shaft
Fixing		Universal
Version		B3
Attachment position		21

Output radial and axial loads

Ball bearings output radial load	[N]	6700
Taper bearings output radial load	[N]	7900
Ball bearings output axial load	[N]	1340
Taper bearings output axial load	[N]	1580

Accessories

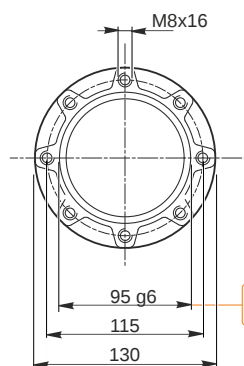
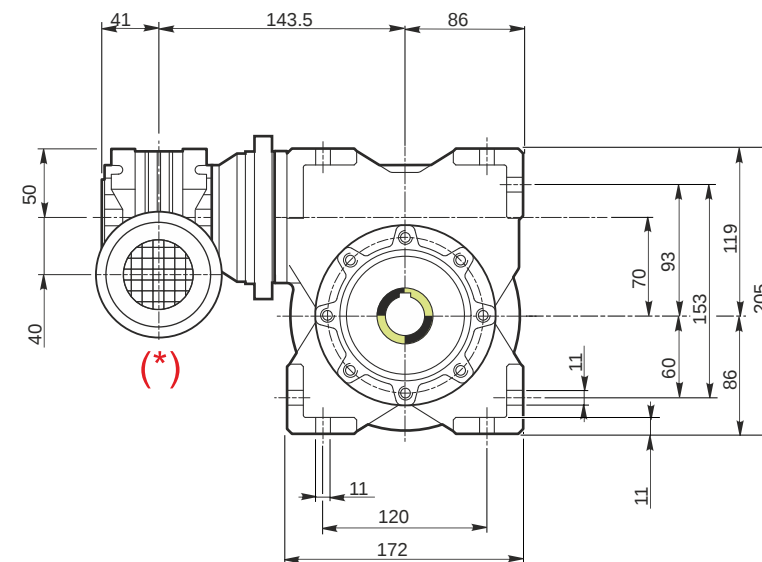
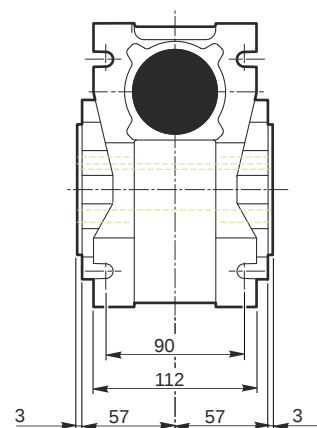
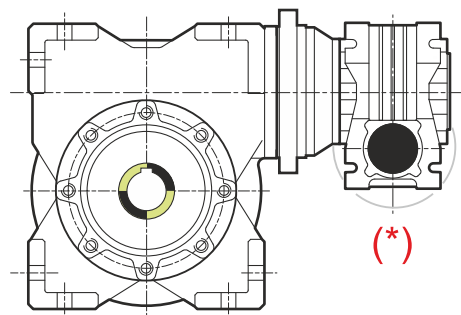
Hollow output shaft		AC 28
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Electric motor

Size		71 A4
Poles		4
Power	[kW]	0.25

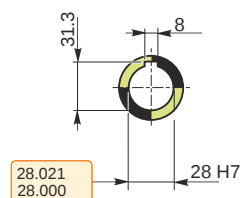
Electric motor configuration

Motor flange		B14
Terminal box position		X3

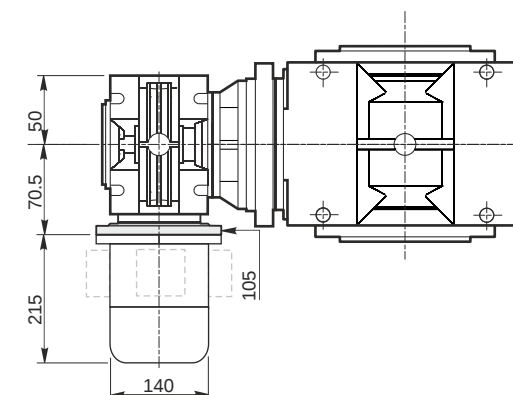
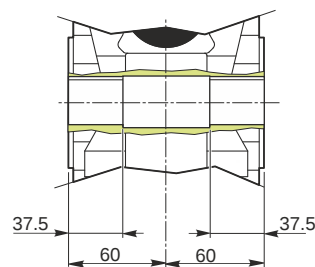


94.988
94.966

Hollow output shaft



28.021
28.000



Mounting positions

B3

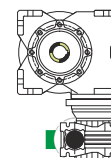
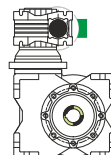
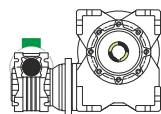
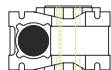
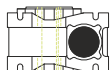
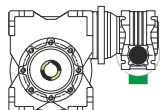
B6

B7

B8

V5

V6



Terminal box position



0.08

1

2

1

0.35

2

1

1

Oil quantity [litres]

Lubricant type: Long life synthetic oil ISO VG320

Attachment position

20

(std)

26

21

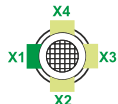
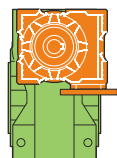
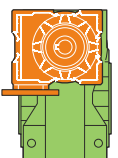
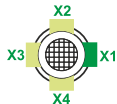
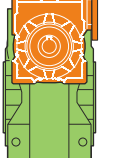
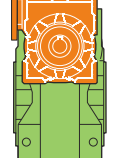
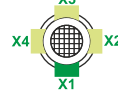
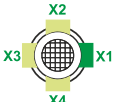
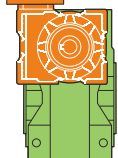
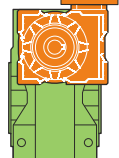
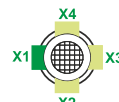
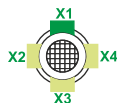
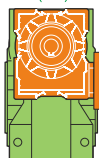
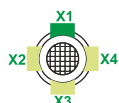
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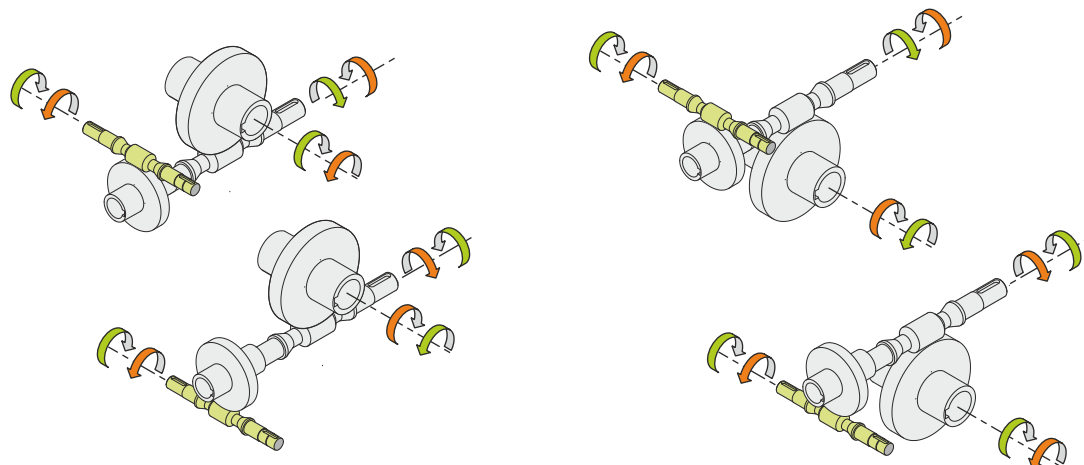
24

23

27



Direction of rotation



Weight

Gear unit [kg]	12
Electric motor [kg]	6.2

Gearing data

2	Axial module	3.9
	Number of starts	1
	Lead angle	7° 12'
	Pressure angle	20°

Backdriving

Static self-locking
Slow back-driving in case of vibrations
Low dynamic back-driving

M RT/RT 40/70 B3 21 784 71 B14 AC 28 MT 0.25 kW 71 A4 B14 X3